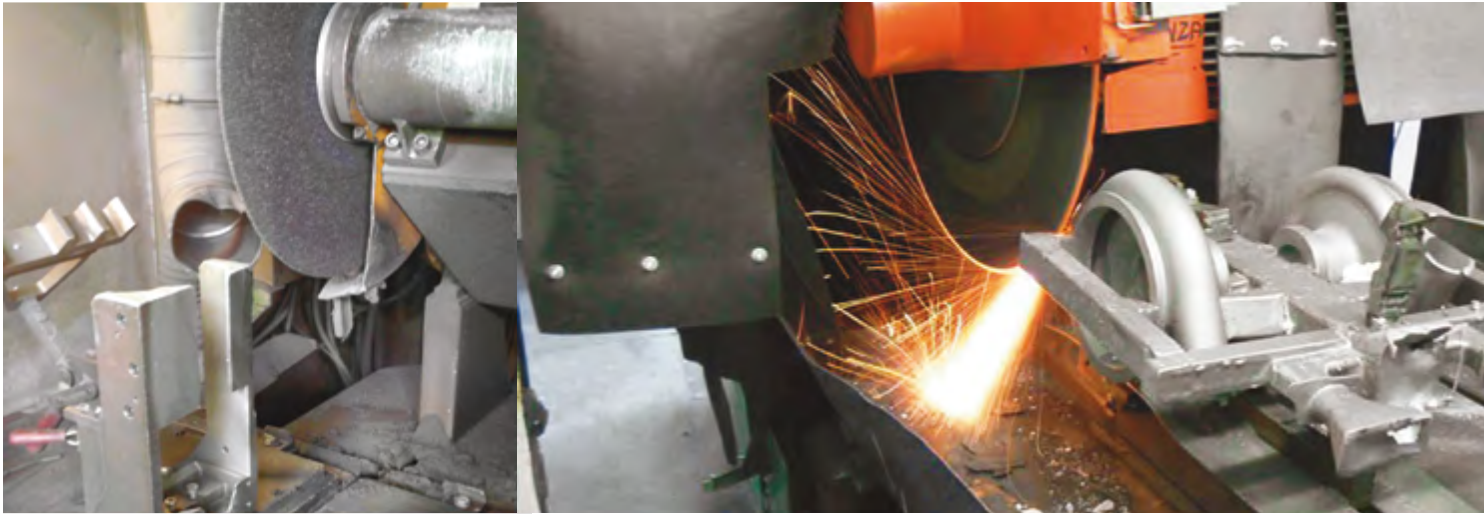


TYPE 41

STANDARD FLAT AND SECURCUT CUTTING DISCS (Ø>230mm) FOR STATIONARY MACHINES

CUTTING (Ø>230mm)



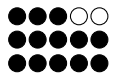
GLOBE cutting discs for stationary machines offer a wide range of products for cutting the most different types of materials and are available in diameters from 300 mm up to 800 mm with thicknesses that vary from 3 to 9 mm. Possibility to change the bore size according to customers' needs. Particular care is taken in balancing these discs to obtain a product without vibrations.

MATERIAL	DIMENSIONS (diam - thick - bore) mm	HARDNESS	USE SPEED	ARTICLE CODE		PLUS LINE
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STEEL

A 30-36 R: standard use, good cutting capacity and medium durability. Suitable for iron and steel.

DISC DURABILITY
CUTTING SPEED
CLEAN CUT

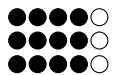


300x3,5x20,00	A 30-36 R	100 m/s	G2314 20	25pcs
300x4,0x22,23	A 30-36 R	80 m/s	G2314	25pcs
300x4,0x25,40	A 30-36 R	80 m/s	G2314 25	25pcs
300x4,0x30,00	A 30-36 R	80 m/s	G2314 30 •	25pcs
300x4,0x40,00	A 30-36 R	80 m/s	G2314 40	25pcs
350x4,0x22,23	A 30-36 R	80 m/s	G2315	25pcs
350x4,0x25,40	A 30-36 R	80 m/s	G2315 25	25pcs
350x4,0x30,00	A 30-36 R	80 m/s	G2315 30 •	25pcs
350x4,0x40,00	A 30-36 R	80 m/s	G2315 40	25pcs
400x4,5x25,40	A 30-36 R	80 m/s	G2411 25	10pcs
400x4,5x32,00	A 30-36 R	80 m/s	G2411 32	10pcs
400x4,5x40,00	A 30-36 R	80 m/s	G2411 40 •	10pcs
500x5,0x25,40	A 30-36 R	80 m/s	G2412 25	10pcs
500x5,0x40,00	A 30-36 R	80 m/s	G2412 40	10pcs
600x6,0x60,00	A 30-36 R	80 m/s	G2413	10pcs
600x 8,0x60,00	A 30-36 R	80 m/s	G2414	10pcs
700x7,0x60,00	A 30-36 R	80 m/s	8687954470101	10pcs

STEEL

A 24 S: high performance, high cutting capacity and long durability. This type of cutting disc is especially suitable for cutting profiles in the building industry and for heavy structural works in general.

DISC DURABILITY
CUTTING SPEED
CLEAN CUT



300x4,0x22,23	A 24 S	80 m/s	G2324	25pcs
300x4,0x25,40	A 24 S	80 m/s	G2324 25	25pcs
300x4,0x30,00	A 24 S	80 m/s	G2324 30	25pcs
350x4,0x25,40	A 24 S	80 m/s	G2325 25	25pcs
350x4,0x30,00	A 24 S	80 m/s	G2325 30	25pcs
350x4,0x40,00	A 24 S	80 m/s	G2325 40	25pcs
400x4,5x25,40	A 24 S	80 m/s	G2421 25	10pcs
400x4,5x40,00	A 24 S	80 m/s	G2421 40	10pcs
500x5,0x25,40	A 24 S	80 m/s	G2422 25	10pcs
500x5,0x40,00	A 24 S	80 m/s	G2422 40	10pcs

• = articles always in stock

MATERIAL	DIMENSIONS (diam - thick. - bore) mm	HARDNESS	USE SPEED	ARTICLE CODE	
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PLUS LINE 

STEEL

AN 36 S: For cutting steel and alloy steel castings especially in lost-wax casting where the work-piece is fed manually. High stability and accurate balancing enhance excellent cutting and cooling capacities.

DISC DURABILITY 
 CUTTING SPEED 
 CLEAN CUT 

300x2,5x22,23	AN 36 S	80 m/s	G2332	25pcs
300x2,5x25,40	AN 36 S	80 m/s	G2332 25 T22	25pcs
300x2,5x30,00	AN 36 S	80 m/s	G2332 30 •	25pcs
300x3,0x25,40	AN 36 S	80 m/s	G2333 •	25pcs
300x3,0x30,00	AN 36 S	80 m/s	G2333 30 •	25pcs
350x3,0x25,40	AN 36 S	80 m/s	G2335 25	25pcs

STEEL

A 30 T and ZA 24 T: the particularly hard mixture allows to carry out a very high number of cuts. Especially suitable for cutting light stalks in foundries.

DISC DURABILITY 
 CUTTING SPEED 
 CLEAN CUT 

300x3,0x25,40	A 30 T	80 m/s	G2363	25pcs
350x3,0x25,40	A 30 T	80 m/s	G2365	25pcs
350x3,0x25,40	ZA 24 T	80 m/s	G2366 25	25pcs

STAINLESS STEEL

A 30-36 RX: thanks to the high cutting capacity and cooling, it is suitable for alloy steel. Free from Iron, sulphur and chlorine compounds.

DISC DURABILITY 
 CUTTING SPEED 
 CLEAN CUT 

300x4,0x25,40	A 30-36 RX	80 m/s	G2344 25	25pcs
300x4,0x30,00	A 30-36 RX	80 m/s	G2344 30 •	25pcs
300x4,0x40,00	A 30-36 RX	80 m/s	G2344 40	25pcs
350x4,0x25,40	A 30-36 RX	80 m/s	G2345 25	25pcs
350x4,0x30,00	A 30-36 RX	80 m/s	G2345 30 •	25pcs
350x4,0x40,00	A 30-36 RX	80 m/s	G2345 40	25pcs
400x4,5x25,40	A 30-36 RX	80 m/s	G2431 25	25pcs
400x4,5x40,00	A 30-36 RX	80 m/s	G2431 40	25pcs
500x5,0x25,40	A 30-36 RX	80 m/s	G2432 25	25pcs
500x5,0x40,00	A 30-36 RX	80 m/s	G2432 40	25pcs

STEEL

A 30-36 S (SECURCUT): EXTRA REINFORCED discs, expressly conceived to meet the needs of full safety for operators of cut-off machines with manual drive of the part (for example cutting of fusion "bunches" in foundries). Besides the high cutting capacity and long durability, they are ultra-resistant to side stress thanks to the fiberglass reinforcements.

DISC DURABILITY 
 CUTTING SPEED 
 CLEAN CUT 

NEW 300x4,0x25,40	A 30-36 S	100 m/s	G2223 25	25pcs
NEW 350x4,0x25,40	A 30-36 S	100 m/s	G2224 25	25pcs

STAINLESS STEEL AND STEEL

AZ 24S 107: cutting discs especially conceived for cutting stainless steel and cast-iron stalks and for heavy cuts. Characterized by a very high performance and cutting speed.

DISC DURABILITY 
 CUTTING SPEED 
 CLEAN CUT 

400x4,7x25,40	AZ 24S 107	80 m/s	8527236299100	25pcs
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STONE


C 30-36 S: universal use for cutting of special materials such as building materials, stone, marble, plastic, aluminium and in general all non-ferrous alloys.

DISC DURABILITY 
 CUTTING SPEED 

300x4,0x22,23	C 30-36 S	80 m/s	G2354	25pcs
300x4,0x20,00	C 30-36 S	80 m/s	G2354 20	25pcs
300x4,0x25,40	C 30-36 S	80 m/s	G2354 25	25pcs
300x4,0x30,00	C 30-36 S	80 m/s	G2354 30	25pcs
300x4,0x40,00	C 30-36 S	80 m/s	G2354 40	25pcs
300x4,0x50,80	C 30-36 S	80 m/s	G2354 50	25pcs
350x4,0x25,40	C 30-36 S	80 m/s	G2355 25	25pcs
350x4,0x40,00	C 30-36 S	80 m/s	G2355 40	25pcs
400x4,5x25,40	C 30-36 S	80 m/s	G2441 25	10pcs
400x4,5x40,00	C 30-36 S	80 m/s	G2441 40	10pcs
500x5,0x25,40	C 30-36 S	80 m/s	G2442 25	10pcs
500x5,0x40,00	C 30-36 S	80 m/s	G2442 40	10pcs
600x5,0x50,00	C 30-36 S	80 m/s	G2442 50	10pcs
600x6,0x60,00	C 30-36 S	80 m/s	G2443	10pcs
600x8,0x60,00	C 30-36 S	80 m/s	G2444	10pcs

STONE

C 24 S: special cutting disc manufactured in diameters from 600 up to 800 mm for cutting beams and prestressed reinforced concrete workpieces. Especially suitable for cutting railway sleepers.

DISC DURABILITY 
 CUTTING SPEED 

700x8,0x60,00	C 24 S	100 m/s	8687954470102	10pcs
800x9,0x60,00	C 24 S	80 m/s	G2455	10pcs

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